

Using SafeTac DM2 & DM3 inline safety switches.

1. Connect lead from welder Negative or work terminal to work piece
2. Connect input lead from switch to Electrode or Positive welder terminal then connect output lead from switch to Electrode holder, Stinger or Gouging torch.
3. If at any time the welding operator receives a shock or needs the output to be isolated then the observer should press down on the large red button on the isolation switch.

Switch function.

Up: Switch closed power available

Down: switch open electrode lead isolated